TORQUE MOTOR







Features

Torque motors are designed for providing high torque and sloping characteristics (torque is highest at zero speed and decreases steadily as speed increases), and operate stably over a wide speed range.

Various Speed over a wide range

The torque is approximately in proportion to the square of the voltage. Easy speed control is available by changing the voltage of the power supply.



3:

Suitable for winding application

In an application where an object is released continuously at a constant speed and wound up with constant tension, the torque must be doubled and the speed must be halved if the diameter of winding spool is doubled.



Locked Operation

Torque motors are designed to provide stable torque even under stall conditions or at very low speeds (nearly stop). It is available only in torque motors not in induction motor or reversible motors, They are suitable for pushing applications that require static torque, or for loads that are usually under a locked rotor condition and are under stall conditions at the end of processes. At 60 VAC or less the continuous operation is possible but when it is used at voltages above 60 VAC, the motors are rated for limited duty.

The motor has a about 5-minute rating at 115 VAC or 220 VAC.



Note : When using a motor in locked rotor condition, the output torque becomes very large. Do not exceed the permissible torque of the gearhead. Also, ensure that the work does not hit an object and stop, since this can cause damage to the gearhead due to the shock.

• Use as a brake

By using the motor in the braking region of the speed-torque characteristics, it can be used as a brake.



Speed-Torque Characteristics

The torque of torque motor is approximately in proportion to the square of the voltage. When the voltage supplied to the motor is changed, speed-torque curves with a sloping characteristics (torque is highest at zero speed and decreases steadily as speed increases) will be corresponding voltage.

If the voltage is changed to 115 VAC, 80 VAC and 60 VAC while the load torque is T0, the motor rotates at the speeds N1, N2 and N3 respectively. That is to say, the speed can be changed easily by varying the voltage. In choosing a torque motor, first determine the required

torque and speed and then select a motor using the speedtorque characteristics curves to determine whether the motors should be operated under continuous duty or limited duty. In using motor under locked rotor conditions, only the torque factor is considered.



Voltage Control of Torque Motors

As shown in the graph, as the phase angle "alpha" at which the triac switches changes, the input voltage is controlled as represented by the phase angle areas of the graph.

 $\ast\,$ When changing the speed or the torque, an external voltage controller is needed.



Reversible Motor Line-Up

Fromo oizo	Quitaut											
Frame size	W	Туре	Single	phase		Three phase						
			100/110/115V	200/220/230V	200/220/230V	380 V	440V					
70(2.76)	6	Lead Wire Terminal box	•	•	-	-	-	132				
80(3.15)	10	Lead Wire Terminal box	•	•	-	-	-	134				
	20	Lead Wire Terminal box	•	•	-	- -	-	136				
90(3.54)	30	Lead Wire Terminal box	•	•	-	-	-	138				
	40	Lead Wire Terminal box	•	•		-	-	140				

General Specifications

Item	Specifications
Insulation Resistance	100 M2 or more when 500 VDC is applied between the windings and the frame after rated motor opeation under normal ambient temperature and humidity.
Dielectric Strength	Sufficient to withstand 1.5 KV at 50 Hz and 60 Hz applied between the windings and the frame for 1 minute after rated motor operation under normal ambient temperature and humidity.
Temperature Rise	Temperature rise of windings are 80で (144°F) or less measured by the resistance change method after rated motor operation with connecting a gearhead or equivalent heat radiation plate. [Three-Phase 6W type : 70で (126°F)]
Insulation Class	Class B [130°c (266°F)]
Overheat Protection	Operating temperature, open : 130℃ ± 5℃ (266℃ ±9°F) close : 82℃ ± 15℃ (179.6°F ± 27°F)
Ambient Temperture Range	-10°c ~ + 40°c (14°F ~ 104°F) (nonfreezing)
Ambient Humidity	85% maximum (noncondensing)

TORQUE MOTOR

□70mm(2.76in.) LEAD WIRE TYPE



LEAD WIRE TYPE

CE

Motor Specification - 5min. Rating

Model At max. ouput power Capacitor 7TDG□-6G : Pinion Shaft Type Voltage Freq. Starting Torque Output Rating at 7TDS□-6 : Round Shaft Type Locked TORQUE Current Input Rotor Speed Lead Wire Type **Terminal Box Type** ΗP W gfcm mN.m oz-in А W VAC gfcm mN.m oz-in VAC Hz μF Single Phase 115 1200 120 17 1/93 8 70 10 0.6 57 700 5minutes 250 TDG(S)A-6G 60 10 Continuous Single Phase 60 420 42 5.95 1/300 2.5 230 23 3 0.21 17 900 700 120 17 1/93 8 70 10 0.18 57 5minutes Single Phase 220 1200 400 (TP) 7TDG(S)B-6G 60 1.5 Continuous Single Phase 140 420 42 5.95 1/300 2.5 230 23 3 0.09 17 5minutes Continuous Single Phase 220 Single Phase 140 1400 140 19.8 1/125 6 800 80 11 0.18 55 750 TP 7TDG(S)C-6G . 50 1.5 400 540 54 6.09 1/300 2.3 300 30 4 0.09 19

* Enter the 'Phase & Voltage' code in the $box(\Box)$ within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'Round Shaft' is for using motor only.

(D): Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature Drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°c could be available.

Speed-Torque Characteristics (Ref.)



Permissible Torque When using gearhead

Please refer to page 18.



♦ GEARED MOTOR

♦ MOTOR ONLY

a70

* MOTOR MODEL : 7TDDD-6 (NO FAN) 95

* MOTOR MODEL : 7TDG -6G (NO FAN) * HEAD MODEL : 7GB 3BMH - 7GB 180BMH





KEY SPEC





♦ MOTOR OUTPUT





* Note : Above table indicates output shaft dimension made by user's request and \star indicates the basic dimension in factory shipping.

Connection Diagrams



070

• The direction of motor rotation is as viewed from the shaft end of the motor.

• CW represents the clockwise direction, while CCW represents the counterclockwise direction.

• Connection diagrams are also valid for the equivalent round shaft type.

• Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.







LEAD WIRE TYPE

TERMINAL BOX TYPE

CE

Motor Specification - 5min. Rating

Model At max. ouput power Voltage 8TDG□-10G : Pinion Shaft Type Freq. Starting Torque Output Capacitor Rating at 8TDS□-10 : Round Shaft Type Locked TORQUE Current Input Rotor Speed Lead Wire Type **Terminal Box Type** VAC ΗP W gfcm mN.m oz-in А W gfcm mN.m oz-in VAC Hz иF Single Phase 115 2100 210 29.7 1/62 12 1000 100 14 0.8 67 5minutes (TP) 8TDG(S)A-10G 8TDG(S)A-10G-T 10 250 60 Continuous 1/214 3.5 Single Phase 60 700 70 9.9 380 38 5 0.5 19 900 31.1 1/75 1000 2200 220 10 100 14 4.0 67 5minutes Continuous Single Phase 220 2.0 400 **P** 8TDG(S)B-10G 8TDG(S)B-10G-T 60 Single Phase 140 750 75 10.6 1/214 3.5 380 38 5 0 25 19 32.5 2300 230 1/62 12 18 4.0 5minutes Single Phase 220 1300 130 63 750 400 **P** 8TDG(S)C-10G 8TDG(S)C-10G-T 50 2.0 Continuous Single Phase 140 750 75 10.6 1/214 3.5 460 46 7 0.25 24

* Enter the 'Phase & Voltage' code in the $box(\Box)$ within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'Round Shaft' is for using motor only.

(TP): Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature Drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°c could be available.

Speed-Torque Characteristics (Ref.)



Permissible Torque When using gearhead

Please refer to page 22.



Connection Diagrams



• The direction of motor rotation is as viewed from the shaft end of the motor.

• CW represents the clockwise direction, while CCW represents the counterclockwise direction.

• Connection diagrams are also valid for the equivalent round shaft type.

• Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.







LEAD WIRE TYPE

TERMINAL BOX TYPE

CE

Motor Specification - 5min. Rating

	Model 9TDG⊡-20FG : Pinion Shaft Type		Rating at Voltage		Voltage Freq.		Starting Torque			ut	At max. ouput powe				wer	ver		Capacitor	
	9TDD□-20F :	D-Cut Shaft Type	Locked									TORQUE Current				Input			
	Lead Wire Type	Terminal Box Type	Rotor	VAC H:	Hz	gfcm	mN.m	oz-in	HP	w	Speed	gfcm	mN.m	oz-in	A	W	μF V	VAC	
T	₱ 9TDG(D)A-20G	9TDG(D)A-20G-T	5minutes Continuous	Single Phase 115 Single Phase 60	60	3000 900	300 90	42 13	1/38 1/125	20 6.0	000	2200 650	220 65	31 9	1 0.7	110 29	16	250	
T	P 9TDG(D)B-20G	9TDG(D)B-20G-T	5minutes Continuous	Single Phase 220 Single Phase 140	60	3000 900	300 90	42 13	1/38 1/125	20 6.0	900	2200 650	220 65	31 9	0.6 0.35	110 29	4.0	400	
T	P 9TDG(D)C-20G	9TDG(D)C-20G-T	5minutes Continuous	Single Phase 220 Single Phase 140	50	3200 1000	320 100	45 14	1/38 1/125	20 6.0	750	2200 650	220 65	31 9	0.6 0.35	96 32	4.0	400	

* Enter the 'Phase & Voltage' code in the $box(\Box)$ within the motor model name.

 $\ast\,$ 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

(TP): Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature Drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°c could be available.

Speed-Torque Characteristics (Ref.)



Permissible Torque When using gearhead

Please refer to page 26.



* Note : Above table indicates output shaft dimension made by user's request and \star indicates the basic dimension in factory shipping.

Connection Diagrams Please refer to page 135.

TORQUE 20W

*

TORQUE MOTOR

□90mm(3.54in.)







LEAD WIRE TYPE MOTOR + PB TYPE GEARHEAD

LEAD WIRE TYPE MOTOR + PF TYPE GEARHEAD

TERMINAL BOX TYPE MOTOR + PF TYPE GEARHEAD

CE

Motor Specification - 5min. Rating

_																		
	Model 9TDG⊡-30FG : Pinion Shaft Type 9TDD⊡-30F : D-Cut Shaft Type		Rating at Voltag		Voltage Freq.		Starting Torque			Output		At m	At max. ouput power				Capacitor	
			Locked									TOBOUE			Current	Input		
	Lead Wire Type	Terminal Box Type	Rotor	VAC	Hz	Hz gfcm mN.m oz-in	HP	W	Speed	gfcm	mN.m	oz-in	A W		μF	VAC		
Ē	9TDG(D)A-30FP	9TDG(D)A-30FP-T	5minutes Continuous	Single Phase 115 Single Phase 60	60	4500 1500	450 150	64 21	1/25 1/63	30 12	000	3300 1300	330 130	47 18	1.6 0.9	150 60	20	250
Ē) 9TDG(D)B-30FP	9TDG(D)B-30FP-T	5minutes Continuous	Single Phase 220 Single Phase 140	60	4500 1500	450 150	64 21	1/25 1/63	30 12	900	3300 1300	330 130	47 18	0.9 0.5	140 50	5.0	400
Ē) 9TDG(D)C-30FP	9TDG(D)C-30FP-T	5minutes Continuous	Single Phase 220 Single Phase 140	50	4600 1600	450 150	65 23	1/25 1/63	30 12	750	3300 1300	330 130	47 18	0.9 0.5	140 50	5.0	400

* Enter the 'Phase & Voltage' code in the $box(\Box)$ within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

(TP): Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature Drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°c could be available.

Speed-Torque Characteristics (Ref.)



Permissible Torque When using gearhead

Please refer to page 28.

Dimension

• LEAD WIRE TYPE



MOTOR ONLY

-8



* MOTOR MODEL : 9TD - 30F (GENERAL FAN)

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30

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37

30

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090



158

LEAD UL STYLE NO.327



* GEARHEAD MODEL :



* GEARHEAD MODEL : 9PF - 3BH - 9PF - 180BH



090

♦ INTER-DECIMAL GEARHEAD

* MODEL : 9XD10M

N

MOTOR OUTPUT



MOTOR MODEL 9TDG - 30F2P-T (POWERFUL FAN)

LEAD WIRE 300mm UL STYLE NO.3271 AWG NO.22



* Note : There are 2 kinds of fan type (General Fan / Powerful Fan). Customer can choose fan type according to wanted rating time.

KEY SPEC MOTOR GEARHEAD 3 +0. 2.5 +0.

م ، م/ F	ПСНТ	
• VVL	PART	WEIGHT/Ka)
	MOTOR	2.7
DEC	IMAL GEARHEAD	0.5
	9P□□ 3BH - 9P□□9BH	1.3
GEAR HEAD	9P□□ 12.5BH - 9P□□18BH	1.3
	9P□□ 25BH - 9P□□60BH	1.4
	9P□□ 90BH - 9P□□180BH	1.4





TORQUE 30W



+ PB TYPE GEARHEAD

LEAD WIRE TYPE MOTOR + PF TYPE GEARHEAD

단자 BOX TYPE MOTOR + PF TYPE GEARHEAD

TERMINAL BOX TYPE MOTOR + H TYPE GEARHEAD

CE

Motor Specification

	Model 9TDG⊡-40FG : Pinion Shaft Type		Rating at Voltage		oltage Freq.		Starting Torque			Output		At max. ouput power					Capacitor	
1	31DD <u></u> _401 .	D-Out Shart Type	Locked									TORQUE			Current	Input		
	Lead Wire Type	Terminal Box Type	Rotor	VAC	Hz	gfcm	mN.m	oz-in	ΗP	W	Speed	gfcm	mN.m	oz-in	A	w	μF	VAC
۔ آل) 9TDG(D)1-40FP	9TDG(D)1-40FP-T	5minutes Continuous	Single Phase 110 Single Phase 60	60	6000 2000	600 200	85 28	1/19 1/44	40 17	000	4500 1800	450 180	64 25	2.4 1.6	200 120	25	250
Ē) 9TDG(D)2-40FP	9TDG(D)2-40FP-T	5minutes Continuous	Single Phase 220 Single Phase 140	60	6000 2000	600 200	85 28	1/19 1/44	40 17	300	4500 1800	450 180	64 25	1.2 0.8	200 120	6.5	400
1) 9TDG(D)C-40FP	9TDG(D)C-40FP-T	5minutes Continuous	Single Phase 220 Single Phase 140	50	6100 2100	610 210	86 30	1/19 1/44	40 17	750	4500 1800	450 180	64 25	1.2 0.8	200 120	6.5	400

* Enter the 'Phase & Voltage' code in the $box(\Box)$ within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

TP: Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature Drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10° could be available.

Speed-Torque Characteristics (Ref.)



Permissible Torque When using gearhead

Please refer to page 30.



TORQUE 40W

Connection Diagrams Please refer to page 135.